



### SECTION 3: Composition/information on ingredients

Characterization	tocilizumab with other inactive ingredients 1 vial contains 80 mg tocilizumab
Synonyms	- Actemra 20 mg/ml concentrate for solution for infusion - Actemra, sterile injection solution containing excipients

Ingredient	Concentration	GHS-Classification (pure ingredient)
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Tocilizumab 375823-41-9	20 mg/ml	
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Sucrose 57-50-1		
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Disodium phosphate dodecahydrate 10039-32-4		
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Sodium dihydrogenphosphate- dihydrate 13472-35-0 01-2119489796-13		
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water solution suitable for injection

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

Eye contact	- rinse immediately with tap water for at least 20 minutes - open eyelids forcibly
Skin contact	- remove immediately contaminated clothes, wash affected skin with water and soap - do not use any solvents
Inhalation	- remove the casualty to fresh air - in the event of symptoms get medical treatment

#### 4.2. Most important symptoms and effects, both acute and delayed

Note	- no information available
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#### 4.3. Indication of any immediate medical attention and special treatment needed

Note to physician	- treat symptomatically
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## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media - adapt extinguishing media to surrounding fire conditions

### 5.2. Special hazards arising from the substance or mixture

Specific hazards - no particular hazards known

### 5.3. Advice for firefighters

Protection of fire-fighters - precipitate gases/vapours/mists with water spray

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions - no special precautions required

### 6.2. Environmental precautions

Environmental protection - no special environmental precautions required

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up - rinse with plenty of water

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Suitable materials - glass

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions - 2 - 8 °C  
- do not freeze  
- protected from light

Validity - see "best use before" date stated on the label, after opening the content should be used within a short period

Packaging materials - vials  
- keep it in the outer carton in order to protect from light

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Threshold value (Roche) air - IOEL (Internal Occupational Exposure Limit): 0.4 mg/m<sup>3</sup> \*1

### 8.2. Exposure controls

Respiratory protection - respiratory protection not necessary during normal operations

Hand protection - protective gloves (eg made of neoprene, nitrile or butyl rubber)

Eye protection - safety glasses

\*1 referring to: Tocilizumab

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Colour colourless to slightly yellow  
clear to opalescent

Form clear solution  
sterile liquid

### 9.2. Other information

Note - no information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Note - no information available

### 10.2. Chemical stability

Stability - does not contain any antimicrobial preservative; therefore, care must be taken to ensure the sterility of the prepared solution  
- as for all other proteins, monoclonal antibodies are temperature-sensitive; the thermal denaturation has an impact on quality but does not affect Plant and Process Safety; during decomposition no flammable gas, no organic peroxide and no oxidising substances are created

### 10.3. Possibility of hazardous reactions

Note - no information available

## ACTEMRA® Vials 80 mg/4 ml

### 10.4. Conditions to avoid

- Conditions to avoid
- warming
  - light
  - heavy mechanical loads (shock, impact)

### 10.5. Incompatible materials

- Note
- no information available

### 10.6. Hazardous decomposition products

- Note
- no information available

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

- Acute toxicity
- NOEL  $\geq 150$  mg/kg (i.v., rat) \*1
  - not bioavailable by oral administration \*1
- Subacute toxicity
- NOAEL 10 mg/kg/d (i.v., rat, 28 d) \*1
- Chronic toxicity
- NOAEL > 100 mg/kg/w (i.v., monkey; 6 months) \*1
- Local effects
- no information available
- Sensitization
- anaphylactic reactions may occur following the intravenous application of proteins; after inhalative exposure no cases of hypersensitivity have been described
- Mutagenicity
- not mutagenic (various in vitro test systems) \*1
- Carcinogenicity
- no information available
- Reproductive toxicity
- no information available
- STOT-single exposure
- no information available
- STOT-repeated exposure
- no information available
- Aspiration hazard
- no information available
- Note
- immunosuppressive agent \*1
  - therapeutic dose: 4 to 8 mg/kg/month \*1
  - elimination half-life: 6 to 9 d \*1
  - side effect(s) during therapy: liver damages, infectious episodes \*1

\*1 referring to: Tocilizumab

## SECTION 12: Ecological information

### 12.1. Toxicity

- Ecotoxicity
- barely toxic for planktonic crustaceans (nominal concentration = 100 mg/l) (*Daphnia magna*)  
EC<sub>50</sub> (48 h) > 100 mg active substance/l  
NOEC (48 h) 100 mg active substance/l  
(OECD No. 202) \*2
  - barely toxic for fish (nominal concentration = 100 mg/l) (zebrafish)  
LC<sub>50</sub> (96 h) > 100 mg active substance/l  
NOEC (96 h) 100 mg active substance/l  
(OECD No. 203) \*2
  - no adverse influence on substrate biodegradation (activated sludge)  
concentration (14 d) 100 mg active substance/l  
(Manometric Respirometry Test, OECD No. 301 F) \*2
  - barely toxic for algae (nominal concentration = 100 mg/l) (*Scenedesmus (=Desmodesmus) subspicatus*)  
EC<sub>50</sub> (72 h) > 100 mg active substance/l  
NOEC (72 h) 100 mg active substance/l  
(OECD No. 201) \*2

### 12.2. Persistence and degradability

- Ready biodegradability
- readily biodegradable  
89 % BOD/ThOD, 28 d  
≥ 76 % active substance, 28 d  
(Manometric Respirometry Test, OECD No. 301 F) \*2

### 12.3. Bioaccumulative potential

- Note
- no information available

### 12.4. Mobility in soil

- Note
- no information available

### 12.5. Results of PBT and vPvB assessment

- Note
- no information available

### 12.6. Other adverse effects

- Note
- no information available

\*2 referring to: Actemra, sterile injection solution containing excipients

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

- Waste from residues
- observe local/national regulations regarding waste disposal
  - drain very small quantities into wastewater treatment plant

## SECTION 14: Transport information

- Australian Remark
- ADG Code: This product is not classified as a dangerous good. No special transport conditions are necessary unless required by other regulations.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

- Water hazard class (Germany)
- 1: weakly hazardous for water (own classification according to directive VwVwS of 27.07.2005)

## SECTION 16: Other information

- Note
- Please note this Safety Data Sheet for the bulk product does not apply for the finished, packaged medicinal product intended for the final user.
- Edition documentation
- changes from previous version in sections 1

The information in this safety data sheet is based on current scientific knowledge. It should not be taken as expressing or implying any warranty concerning product characteristics.





### 2.3. Other hazards

Note - no information available

\*1 referring to: Tocilizumab

## SECTION 3: Composition/information on ingredients

Synonyms - Actemra SC  
- Actemra s.c. 180 mg/ml

Ingredient	Concentration	GHS-Classification (pure ingredient)
Tocilizumab 375823-41-9	180 mg/ml	
Polysorbate 80 9005-65-6	< 0.1 %	
L-Arginine 74-79-3	< 0.1 %	
L-Arginine hydrochloride 1119-34-2	2.1 %	
L-Methionine 63-68-3	0.45 %	
L-Histidine 71-00-1	0.16 %	
L-Histidine hydrochloride 5934-29-2	0.21 %	

water solution suitable for injection

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Eye contact - rinse with tap water for 20 minutes - open eyelids forcibly

Skin contact - drench affected skin with water

Inhalation - in the event of symptoms get medical treatment

### 4.2. Most important symptoms and effects, both acute and delayed

Note - no information available

#### 4.3. Indication of any immediate medical attention and special treatment needed

Note to physician - treat symptomatically

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media - adapt extinguishing media to surrounding fire conditions

#### 5.2. Special hazards arising from the substance or mixture

Specific hazards - no particular hazards known

#### 5.3. Advice for firefighters

Protection of fire-fighters - precipitate gases/vapours/mists with water spray

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions - no special precautions required

#### 6.2. Environmental precautions

Environmental protection - no special environmental precautions required

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up - mop or flush the contaminated area with water

### SECTION 7: Handling and storage

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions - 2 - 8 °C

Validity - 2 years, see "best use before" date stated on the label, in the unopened original container

Packaging materials - prefilled syringes

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Threshold value (Roche) air - IOEL (Internal Occupational Exposure Limit): 0.4 mg/m<sup>3</sup> \*1

### 8.2. Exposure controls

Respiratory protection - respiratory protection not necessary during normal operations  
 Hand protection - protective gloves (eg made of neoprene, nitrile or butyl rubber)  
 Eye protection - safety glasses

\*1 referring to: Tocilizumab

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Colour colourless to slightly yellow  
 Form sterile liquid  
 pH value 5.5 to 6.5

### 9.2. Other information

Note - no information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Note - no information available

### 10.2. Chemical stability

Stability - does not contain any antimicrobial preservative; therefore, care must be taken to ensure the sterility of the prepared solution  
 - as for all other proteins, monoclonal antibodies are temperature-sensitive; the thermal denaturation has an impact on quality but does not affect Plant and Process Safety; during decomposition no flammable gas, no organic peroxide and no oxidising substances are created

### 10.3. Possibility of hazardous reactions

Note - no information available

#### 10.4. Conditions to avoid

Conditions to avoid - warming  
- light

#### 10.5. Incompatible materials

Note - no information available

#### 10.6. Hazardous decomposition products

Note - no information available

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity	- NOEL $\geq$ 150 mg/kg (i.v., rat)	*1
	- not bioavailable by oral administration	*1
Subacute toxicity	- NOAEL 10 mg/kg/d (i.v., rat, 28 d)	*1
Chronic toxicity	- NOAEL > 100 mg/kg/w (i.v., monkey; 6 months)	*1
Local effects	- no information available	
Sensitization	- no information available	
Mutagenicity	- not mutagenic (various in vitro test systems)	*1
Carcinogenicity	- no information available	
Reproductive toxicity	- no information available	
STOT-single exposure	- no information available	
STOT-repeated exposure	- no information available	
Aspiration hazard	- no information available	
Note	- immunosuppressive agent	*1
	- therapeutic dose: 4 to 8 mg/kg/month	*1
	- elimination half-life: 6 to 9 d	*1
	- side effect(s) during therapy: liver damages, infectious episodes	*1

\*1 referring to: Tocilizumab

## SECTION 12: Ecological information

### 12.1. Toxicity

- Ecotoxicity
- barely toxic for algae (nominal concentration = 100 mg/l) (Scenedesmus (=Desmodesmus) subspicatus)  
EC<sub>50</sub> (72 h) > 100 mg active substance/l  
NOEC (72 h) 100 mg active substance/l  
(OECD No. 201) \*2
  - barely toxic for planktonic crustaceans (nominal concentration = 100 mg/l) (Daphnia magna)  
EC<sub>50</sub> (48 h) > 100 mg active substance/l  
NOEC (48 h) 100 mg active substance/l  
(OECD No. 202) \*2
  - barely toxic for fish (nominal concentration = 100 mg/l) (zebrafish)  
LC<sub>50</sub> (96 h) > 100 mg active substance/l  
NOEC (96 h) 100 mg active substance/l  
(OECD No. 203) \*2
  - no adverse influence on substrate biodegradation (activated sludge)  
concentration (14 d) 100 mg active substance/l  
(Manometric Respirometry Test, OECD No. 301 F) \*2

### 12.2. Persistence and degradability

- Ready biodegradability
- readily biodegradable  
89 % BOD/ThOD, 28 d  
≥ 76 % active substance, 28 d  
(Manometric Respirometry Test, OECD No. 301 F) \*2

### 12.3. Bioaccumulative potential

- Note
- no information available

### 12.4. Mobility in soil

- Note
- no information available

### 12.5. Results of PBT and vPvB assessment

- Note
- no information available

### 12.6. Other adverse effects

- Note
- no information available

\*2 referring to: Actemra, sterile injection solution containing excipients

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste from residues - observe local/national regulations regarding waste disposal

## SECTION 14: Transport information

Australian Remark - ADG Code: This product is not classified as a dangerous good. No special transport conditions are necessary unless required by other regulations.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Water hazard class (Germany) 1: weakly hazardous for water (own classification according to directive VwVwS of 27.07.2005)

## SECTION 16: Other information

Note - Please note this Safety Data Sheet for the bulk product does not apply for the finished, packaged medicinal product intended for the final user.

Edition documentation - changes from previous version in sections 1

The information in this safety data sheet is based on current scientific knowledge. It should not be taken as expressing or implying any warranty concerning product characteristics.



# ACTEMRA® Vials 200 mg/10 ml

## SECTION 3: Composition/information on ingredients

Characterization	tocilizumab with other inactive ingredients 1 vial contains 200 mg tocilizumab
Synonyms	- Actemra 20 mg/ml concentrate for solution for infusion - Actemra, sterile injection solution containing excipients

<b>Ingredient</b>	<b>Concentration</b>	<b>GHS-Classification (pure ingredient)</b>
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Tocilizumab 375823-41-9	20 mg/ml	
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Sucrose 57-50-1		
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Disodium phosphate dodecahydrate 10039-32-4		
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Sodium dihydrogenphosphate- dihydrate 13472-35-0 01-2119489796-13		
--	--	--

water solution suitable for injection

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Eye contact	- rinse immediately with tap water for at least 20 minutes - open eyelids forcibly
Skin contact	- remove immediately contaminated clothes, wash affected skin with water and soap - do not use any solvents
Inhalation	- remove the casualty to fresh air - in the event of symptoms get medical treatment

### 4.2. Most important symptoms and effects, both acute and delayed

Note	- no information available
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### 4.3. Indication of any immediate medical attention and special treatment needed

Note to physician	- treat symptomatically
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## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media - adapt extinguishing media to surrounding fire conditions

### 5.2. Special hazards arising from the substance or mixture

Specific hazards - no particular hazards known

### 5.3. Advice for firefighters

Protection of fire-fighters - precipitate gases/vapours/mists with water spray

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions - no special precautions required

### 6.2. Environmental precautions

Environmental protection - no special environmental precautions required

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up - rinse with plenty of water

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Suitable materials - glass

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions - 2 - 8 °C  
- do not freeze  
- protected from light

Validity - see "best use before" date stated on the label, after opening the content should be used within a short period

Packaging materials - vials  
- keep it in the outer carton in order to protect from light

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Threshold value (Roche) air - IOEL (Internal Occupational Exposure Limit): 0.4 mg/m<sup>3</sup> \*1

### 8.2. Exposure controls

Respiratory protection - respiratory protection not necessary during normal operations

Hand protection - protective gloves (eg made of neoprene, nitrile or butyl rubber)

Eye protection - safety glasses

\*1 referring to: Tocilizumab

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Colour colourless to slightly yellow  
clear to opalescent

Form clear solution  
sterile liquid

### 9.2. Other information

Note - no information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Note - no information available

### 10.2. Chemical stability

Stability - does not contain any antimicrobial preservative; therefore, care must be taken to ensure the sterility of the prepared solution  
- as for all other proteins, monoclonal antibodies are temperature-sensitive; the thermal denaturation has an impact on quality but does not affect Plant and Process Safety; during decomposition no flammable gas, no organic peroxide and no oxidising substances are created

### 10.3. Possibility of hazardous reactions

Note - no information available

## ACTEMRA® Vials 200 mg/10 ml

### 10.4. Conditions to avoid

- Conditions to avoid
- warming
  - light
  - heavy mechanical loads (shock, impact)

### 10.5. Incompatible materials

- Note
- no information available

### 10.6. Hazardous decomposition products

- Note
- no information available

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

- Acute toxicity
- NOEL  $\geq 150$  mg/kg (i.v., rat) \*1
  - not bioavailable by oral administration \*1
- Subacute toxicity
- NOAEL 10 mg/kg/d (i.v., rat, 28 d) \*1
- Chronic toxicity
- NOAEL > 100 mg/kg/w (i.v., monkey; 6 months) \*1
- Local effects
- no information available
- Sensitization
- anaphylactic reactions may occur following the intravenous application of proteins; after inhalative exposure no cases of hypersensitivity have been described
- Mutagenicity
- not mutagenic (various in vitro test systems) \*1
- Carcinogenicity
- no information available
- Reproductive toxicity
- no information available
- STOT-single exposure
- no information available
- STOT-repeated exposure
- no information available
- Aspiration hazard
- no information available
- Note
- immunosuppressive agent \*1
  - therapeutic dose: 4 to 8 mg/kg/month \*1
  - elimination half-life: 6 to 9 d \*1
  - side effect(s) during therapy: liver damages, infectious episodes \*1

\*1 referring to: Tocilizumab

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecotoxicity	- barely toxic for planktonic crustaceans (nominal concentration = 100 mg/l) ( <i>Daphnia magna</i> ) EC <sub>50</sub> (48 h) > 100 mg active substance/l NOEC (48 h) 100 mg active substance/l (OECD No. 202)	*2
	- barely toxic for fish (nominal concentration = 100 mg/l) (zebrafish) LC <sub>50</sub> (96 h) > 100 mg active substance/l NOEC (96 h) 100 mg active substance/l (OECD No. 203)	*2
	- no adverse influence on substrate biodegradation (activated sludge) concentration (14 d) 100 mg active substance/l (Manometric Respirometry Test, OECD No. 301 F)	*2
	- barely toxic for algae (nominal concentration = 100 mg/l) ( <i>Scenedesmus (=Desmodesmus) subspicatus</i> ) EC <sub>50</sub> (72 h) > 100 mg active substance/l NOEC (72 h) 100 mg active substance/l (OECD No. 201)	*2

### 12.2. Persistence and degradability

Ready biodegradability	- readily biodegradable 89 % BOD/ThOD, 28 d ≥ 76 % active substance, 28 d (Manometric Respirometry Test, OECD No. 301 F)	*2
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### 12.3. Bioaccumulative potential

Note	- no information available
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### 12.4. Mobility in soil

Note	- no information available
------	----------------------------

### 12.5. Results of PBT and vPvB assessment

Note	- no information available
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### 12.6. Other adverse effects

Note	- no information available
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\*2 referring to: Actemra, sterile injection solution containing excipients

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

- Waste from residues
- observe local/national regulations regarding waste disposal
  - drain very small quantities into wastewater treatment plant

## SECTION 14: Transport information

- Australian Remark
- ADG Code: This product is not classified as a dangerous good. No special transport conditions are necessary unless required by other regulations.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

- Water hazard class (Germany)
- 1: weakly hazardous for water (own classification according to directive VwVwS of 27.07.2005)

## SECTION 16: Other information

- Note
- Please note this Safety Data Sheet for the bulk product does not apply for the finished, packaged medicinal product intended for the final user.
- Edition documentation
- changes from previous version in sections 1

The information in this safety data sheet is based on current scientific knowledge. It should not be taken as expressing or implying any warranty concerning product characteristics.





## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media - adapt extinguishing media to surrounding fire conditions

### 5.2. Special hazards arising from the substance or mixture

Specific hazards - no particular hazards known

### 5.3. Advice for firefighters

Protection of fire-fighters - precipitate gases/vapours/mists with water spray

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions - no special precautions required

### 6.2. Environmental precautions

Environmental protection - no special environmental precautions required

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up - rinse with plenty of water

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Suitable materials - glass

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions - 2 - 8 °C  
- do not freeze  
- protected from light

Validity - see "best use before" date stated on the label, after opening the content should be used within a short period

Packaging materials - vials  
- keep it in the outer carton in order to protect from light



## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Threshold value (Roche) air - IOEL (Internal Occupational Exposure Limit): 0.4 mg/m<sup>3</sup> \*1

### 8.2. Exposure controls

Respiratory protection - respiratory protection not necessary during normal operations

Hand protection - protective gloves (eg made of neoprene, nitrile or butyl rubber)

Eye protection - safety glasses

\*1 referring to: Tocilizumab

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Colour colourless to slightly yellow  
clear to opalescent

Form clear solution  
sterile liquid

### 9.2. Other information

Note - no information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Note - no information available

### 10.2. Chemical stability

Stability - does not contain any antimicrobial preservative; therefore, care must be taken to ensure the sterility of the prepared solution  
- as for all other proteins, monoclonal antibodies are temperature-sensitive; the thermal denaturation has an impact on quality but does not affect Plant and Process Safety; during decomposition no flammable gas, no organic peroxide and no oxidising substances are created

### 10.3. Possibility of hazardous reactions

Note - no information available

## ACTEMRA® Vials 400 mg/20 ml

### 10.4. Conditions to avoid

- Conditions to avoid
- warming
  - light
  - heavy mechanical loads (shock, impact)

### 10.5. Incompatible materials

- Note
- no information available

### 10.6. Hazardous decomposition products

- Note
- no information available

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

- Acute toxicity
- NOEL  $\geq 150$  mg/kg (i.v., rat) \*1
  - not bioavailable by oral administration \*1
- Subacute toxicity
- NOAEL 10 mg/kg/d (i.v., rat, 28 d) \*1
- Chronic toxicity
- NOAEL > 100 mg/kg/w (i.v., monkey; 6 months) \*1
- Local effects
- no information available
- Sensitization
- anaphylactic reactions may occur following the intravenous application of proteins; after inhalative exposure no cases of hypersensitivity have been described
- Mutagenicity
- not mutagenic (various in vitro test systems) \*1
- Carcinogenicity
- no information available
- Reproductive toxicity
- no information available
- STOT-single exposure
- no information available
- STOT-repeated exposure
- no information available
- Aspiration hazard
- no information available
- Note
- immunosuppressive agent \*1
  - therapeutic dose: 4 to 8 mg/kg/month \*1
  - elimination half-life: 6 to 9 d \*1
  - side effect(s) during therapy: liver damages, infectious episodes \*1

\*1 referring to: Tocilizumab

## SECTION 12: Ecological information

### 12.1. Toxicity

- Ecotoxicity
- barely toxic for planktonic crustaceans (nominal concentration = 100 mg/l) (*Daphnia magna*)  
EC<sub>50</sub> (48 h) > 100 mg active substance/l  
NOEC (48 h) 100 mg active substance/l  
(OECD No. 202) \*2
  - barely toxic for fish (nominal concentration = 100 mg/l) (zebrafish)  
LC<sub>50</sub> (96 h) > 100 mg active substance/l  
NOEC (96 h) 100 mg active substance/l  
(OECD No. 203) \*2
  - no adverse influence on substrate biodegradation (activated sludge)  
concentration (14 d) 100 mg active substance/l  
(Manometric Respirometry Test, OECD No. 301 F) \*2
  - barely toxic for algae (nominal concentration = 100 mg/l) (*Scenedesmus (=Desmodesmus) subspicatus*)  
EC<sub>50</sub> (72 h) > 100 mg active substance/l  
NOEC (72 h) 100 mg active substance/l  
(OECD No. 201) \*2

### 12.2. Persistence and degradability

- Ready biodegradability
- readily biodegradable  
89 % BOD/ThOD, 28 d  
≥ 76 % active substance, 28 d  
(Manometric Respirometry Test, OECD No. 301 F) \*2

### 12.3. Bioaccumulative potential

- Note
- no information available

### 12.4. Mobility in soil

- Note
- no information available

### 12.5. Results of PBT and vPvB assessment

- Note
- no information available

### 12.6. Other adverse effects

- Note
- no information available

\*2 referring to: Actemra, sterile injection solution containing excipients

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

- |                     |  |
|---------------------|--|
| Waste from residues | - observe local/national regulations regarding waste disposal<br>- drain very small quantities into wastewater treatment plant |
|---------------------|--|

## SECTION 14: Transport information

- |                   |  |
|-------------------|--|
| Australian Remark | - ADG Code: This product is not classified as a dangerous good.<br>No special transport conditions are necessary unless required by other regulations. |
|-------------------|--|

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

- |                              |   |
|------------------------------|---|
| Water hazard class (Germany) | 1: weakly hazardous for water (own classification according to directive VwVwS of 27.07.2005) |
|------------------------------|---|

## SECTION 16: Other information

- |                       |  |
|-----------------------|--|
| Note                  | - Please note this Safety Data Sheet for the bulk product does not apply for the finished, packaged medicinal product intended for the final user. |
| Edition documentation | - changes from previous version in sections 1, 3   |

The information in this safety data sheet is based on current scientific knowledge. It should not be taken as expressing or implying any warranty concerning product characteristics.